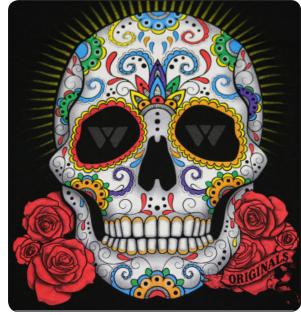


Inspire - Collaborate - Innovate



Originals #0004

## **Specifications**

Garment: District<sup>®</sup> Young Mens The Concert Tee<sup>™</sup> DT5000, Black, 4.3-ounce, 100% soft spun cotton Equipment: M&R Gauntlet II, Habanero Flash Inks: Wilflex Epic Inks- Cure 320F/160C

## Acknowledgements

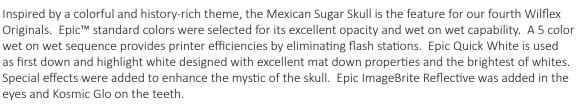
Thank you to our industry affiliates for their support on this project.

SanMar
Serichrome
Graphic Elephants

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## Wilflex Originals #004 - Inspiration



Great art, great inks along with a great execution turns heads with this brilliant simulation celebrating Day of the Dead.

## **Print Sequence**

Epic	Ink	Mesh (US/Metric)	New- tons	Stencil Dual Cure	Squeegee	Angle	Stroke
Step 1	Epic Quick White	195/77	45	13% EOM	65/90/65	15°	1
Step 2	Flash @ 225F/107C						
Step 3	Smoothing Screen	123/48					2
Step 4	Cool Station						
Step 5	Epic Quick White	280/110	45	15% EOM	65/90/65	15°	1
Step 6	Flash @ 225F/107C						
Step 7	Cool Station						
Step 8	Epic PANTONE <sup>®</sup> Cool Gray 10 C	280/110	45	15% EOM	75/90/75	15°	1
Step 9	57010PFX Epic Super Purple	280/110	45	15% EOM	75/90/75	15°	1
Step 10	70000PFX Kelly Green	280/110	45	15% EOM	75/90/75	15°	1
Step 11	62100PFX Light Royal	280/110	45	15% EOM	75/90/75	15°	1
Step 12	42270PFX Epic Super Drake Red	280/110	45	15% EOM	65/90/65	15°	1
Step 13	Flash @ 225F/107C						
Step 14	Smoothing Screen						
Step 15	Epic ImageBrite Mid Gray Reflective	158/62	45	15% EOM	75/90/75	15°	2
Step 16	Flash @ 225F/107C						
Step 17	88888MX Yellow	280/110	45	15% EOM	75/90/75	15°	1
Step 18	Highlight White(50%Epic Quick White,50% Finesse)	280/110	45	15% EOM	65/90/65	15°	1
Step 19	Flash @ 225F/107C						
Step 20	99950PFX Epic Kosmic Glow	123/48	45	15% EOM	65/90/65	15°	2



