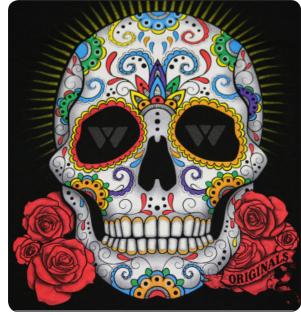


Inspire - Collaborate - Innovate



Originals #0004

Specifications

Garment: District[®] Young Mens The Concert Tee[™] DT5000, Black, 4.3-ounce, 100% soft spun cotton Equipment: M&R Gauntlet II, Habanero Flash Inks: Wilflex Epic Inks- Cure 320F/160C

Acknowledgements

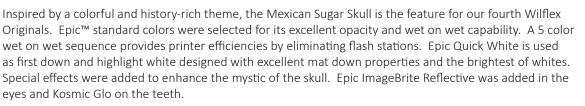
Thank you to our industry affiliates for their support on this project.

| SanMar |
|-------------------|
| Serichrome |
| Graphic Elephants |

www.sanmar.com www.serichrome.com www.graphicelephants.com

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Wilflex Originals #004 - Inspiration



Great art, great inks along with a great execution turns heads with this brilliant simulation celebrating Day of the Dead.

Print Sequence

| Epic | Ink | Mesh (US/Metric) | New- tons | Stencil Dual Cure | Squeegee | Angle | Stroke |
|---------|---|---------------------|--------------|----------------------|----------|-------|--------|
| Step 1 | Epic Quick White | 195/77 | 45 | 13% EOM | 65/90/65 | 15° | 1 |
| Step 2 | Flash @ 225F/107C | | | | | | |
| Step 3 | Smoothing Screen | 123/48 | | | | | 2 |
| Step 4 | Cool Station | | | | | | |
| Step 5 | Epic Quick White | 280/110 | 45 | 15% EOM | 65/90/65 | 15° | 1 |
| Step 6 | Flash @ 225F/107C | | | | | | |
| Step 7 | Cool Station | | | | | | |
| Step 8 | Epic PANTONE [®] Cool Gray 10 C | 280/110 | 45 | 15% EOM | 75/90/75 | 15° | 1 |
| Step 9 | 57010PFX Epic Super Purple | 280/110 | 45 | 15% EOM | 75/90/75 | 15° | 1 |
| Step 10 | 70000PFX Kelly Green | 280/110 | 45 | 15% EOM | 75/90/75 | 15° | 1 |
| Step 11 | 62100PFX Light Royal | 280/110 | 45 | 15% EOM | 75/90/75 | 15° | 1 |
| Step 12 | 42270PFX Epic Super Drake Red | 280/110 | 45 | 15% EOM | 65/90/65 | 15° | 1 |
| Step 13 | Flash @ 225F/107C | | | | | | |
| Step 14 | Smoothing Screen | | | | | | |
| Step 15 | Epic ImageBrite Mid Gray Reflective | 158/62 | 45 | 15% EOM | 75/90/75 | 15° | 2 |
| Step 16 | Flash @ 225F/107C | | | | | | |
| Step 17 | 88888MX Yellow | 280/110 | 45 | 15% EOM | 75/90/75 | 15° | 1 |
| Step 18 | Highlight White(50%Epic Quick White,50% Finesse) | 280/110 | 45 | 15% EOM | 65/90/65 | 15° | 1 |
| Step 19 | Flash @ 225F/107C | | | | | | |
| Step 20 | 99950PFX Epic Kosmic Glow | 123/48 | 45 | 15% EOM | 65/90/65 | 15° | 2 |



