



*Wilflex Originals #003 - Inspiration*

The Originals inspired crest is a versatile design eye-catching on both white or dark back-grounds. Epic HD Sharp Clear is the right choice for this design, allowing the high density print to have exceptional sharp edges with moderate height and the ability to add color with Wilflex Pigment Concentrates. The background colors, dark green and black are made with Epic Fashion Soft Base and provide a striking contrast to the brilliant blues made with Epic HD Sharp Clear.

Specifications

- Garment  
Fruit of the Loom® Heavy Cotton HD® #3930. 5-ounce, 100% cotton jersey White. High density fabric for exceptional print clarity.
  - Equipment  
M&R Gauntlet II, Habanero Flash
- Inks  
Wilflex Epic Inks- Cure 320F/160C

Ink, Mesh, Stencil

		Ink	Mesh US/Metric	New-tons	Stencil	Squeegee	Angle
Step 1		Black "Stain"/90%FashionSoftBase/10% Matte Black	272/110	45	Standard	75/90/65	10°
Step 2		Originals Dark Green / Wilflex Epic Fashion Soft Base	305/120	45	Standard	75/90/65	10°
Step 3		Smoothing Screen					
Step 4		Flash @ 225F/107C					
Step 5		PANTONE® 2905 C / Wilflex Epic Sharp Clear	86/34	45	200 micron	65/90/65	10°
Step 6		Flash @ 225F/107C					
Step 7		PANTONE® 2995 C / Wilflex Epic Sharp Clear	86/34	45	100 micron	65/90/65	10°
Step 8		Flash @ 225F/107C					
Step 9		PANTONE® 2995 C / Wilflex Epic Sharp Clear	86/34	45	400 micron	65/90/65	10°
Step 10		Cure 320F/160 C					

Acknowledgements

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SanMar  
Graphic Elephants  
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Michael Beckman

www.sanmar.com  
www.graphicelephants.com  
www.fruitactivewear.com  
MB Textile Consulting Group LLC



Originals #0003

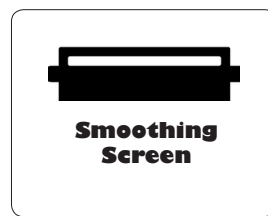
Print Sequence



Step 1



Step 2



Step 3



Step 4



Step 5



Step 6



Step 7



Step 8



Step 9