

Wilflex™ Originals #0009 Inspiration

A bright red 1961 Cadillac was selected for our Originals 9 to celebrate our 55th year of Wilflex brand of inks. Recognized as a leader of innovation and quality, our inks are often referred to as the Cadillac of screen printing inks, therefore supporting the link of the Caddy image to our industry reputation.

The creative and technical staff at Digl Design in Moscow, Russia designed the anniversary print to incorporate gel effects in the background along with realistic detail in the chrome and glass features of the car. A striking and well executed print by our partner, Digl demonstrates the printability of Epic inks through high mesh counts at 305 threads per inch (120 per cm) and its ability to hold detail and color on a dark substrate. Outstanding!

Print Sequence

Epic		Ink	Mesh (US/Metric)	New-tons	Stencil	Squeegee	Angle	Stroke
Step 1		Epic Special Mix Gray	305/120	25	15% EOM	75/90/55	10°	2
Step 2		Flash						
Step 3		Epic Special Mix Brown	305/120	25	15% EOM	75/90/55	15°	1
Step 4		Flash						
Step 5		Epic Olympia Plus White	305/120	25	15% EOM	75/90/55	10°	1
Step 6		Flash						
Step 7		Epic Special Mix Red	305/120	25	15% EOM	75/90/55	10°	1
Step 8		Flash						
Step 9		Epic Super Royal 67050	305/120	25	15% EOM	75/90/55	10°	1
Step 10		Flash						
Step 11		Epic Liquid Silver 10988	195/77	25	15% EOM	75/90/55	10°	1
Step 12		Flash						
Step 13		Epic Liquid Silver 10988	195/77	25	15% EOM	75/90/55	10°	1
Step 14		Flash						
Step 15		Epic HD Clear 2 10009	160/63	27	150 micron	55/90/75	20°	2
Step 16		Flash						
Step 17		Epic HD Clear 2 10009	160/63	27	150 micron	55/90/75	20°	2
Step 18		Flash						
Step 19		Epic HD Clear 2 10009	160/63	27	150 micron	55/90/75	20°	2
Step 20		Flash						
Step 21		Epic HD Clear 2 10009	160/63	27	150 micron	55/90/75	20°	2



Originals #0009

Specifications

- Garment
85% Cotton, 15% Lycra Black
- Equipment
MHM Synchronprint S Type 10/7
M&R RadiCure 6 Dryer
- Inks
Wilflex™ Epic™ Inks - Cure 320°F/160°C

Acknowledgements

Our special thanks to the creative and technical team at Digl Design for designing and printing our Wilflex 55 year anniversary print.