BA0004 NPT LIQUID THICKENER

Version Number 1.2 Revision Date 02/08/2021



Page 1 of 15 Print Date 02/09/2021

SAFETY DATA SHEET

BA0004 NPT LIQUID THICKENER

Section 1. Identification			
GHS product identifier	:	BA0004 NPT LIQUID THICKENER	
Chemical name	:	Mixture	
CAS number	:	Mixture	
Other means of identification	:	FO00015550	
Product type	:	liquid	
Relevant identified uses of the subs	tance	or mixture and uses advised against	
Product use	:	Industrial applications. Plastics.	
Supplier's details	:	AVIENT CORPORATION	
		33587 Walker Road, Avon Lake, OH 44012	
		1 (440) 930-1000 or 1 (844) 4AVIENT	
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or	
(with hours of operation)		accident).	

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	:	EYE IRRITATION - Category 2A
GHS label elements		
Hazard pictograms	:	
		1/15

BA0004 NPT LIQUID THICKENER

Version Number 1.2 Revision Date 02/08/2021



Page 2 of 15 Print Date 02/09/2021

Signal word	:	Warning
Hazard statements	:	Causes serious eye irritation.
Precautionary statements		
	:	Not applicable.
Prevention	:	Wear eye or face protection.
Response	:	IF IN EYES: Rinse cautiously with water for several minutes.
		Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO00015550

CAS number/other identifiers

Ingredient name	%	CAS number
4-Morpholinecarboxaldehyde	>= 50 - <= 75	4394-85-8
Lithium chloride (LiCl)	>= 1 - <= 3	7447-41-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

:

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

Immediately flush eyes with plenty of water, occasionally lifting the

BA0004 NPT LIQUID THICKENER

Version Number 1.2 Revision Date 02/08/2021



Page 3 of 15
Print Date 02/09/2021

		upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical
Skin contact	:	surveillance for 48 hours. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	:	Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects	
Eye contact Inhalation Skin contact Ingestion	 Causes serious eye irritation. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Over-exposure signs/symptoms	
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	No specific data.
Ingestion	: No specific data.
	3/15

BA0004 NPT LIQUID THICKENER



Version Number 1.2 Revision Date 02/08/2021 Page 4 of 15 Print Date 02/09/2021

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician Specific treatments	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or $\rm CO_2$. None known.
Specific hazards arising from the chemical Hazardous thermal decomposition products	:	In a fire or if heated, a pressure increase will occur and the container may burst. Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters Special protective equipment for	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Fire-fighters should wear appropriate protective equipment and self-
fire-fighters		contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without
		suitable training. Evacuate surrounding areas. Keep unnecessary and
		unprotected personnel from entering. Do not touch or walk through
		spilled material. Avoid breathing vapor or mist. Provide adequate

BA0004 NPT LIQUID THICKENER



Version Number 1.2					
Revision Date	02/08/2021				

Page 5 of 15
Print Date 02/09/2021

For emergency responders	:	ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	ent a	nd cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non- combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage,	:	Store in accordance with local regulations. Store in original container

BA0004 NPT LIQUID THICKENER

Version Number 1.2 Revision Date 02/08/2021



Page 6 of 15 Print Date 02/09/2021

including any incompatibilities

protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
4-Morpholinecarboxaldehyde	None.
Lithium chloride (LiCl)	None.

Appropriate engineering controls	:	exposure to airborne contaminants.		
Environmental exposure controls	:	checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.		
Individual protection measures				
Hygiene measures Eye/face protection	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.		
Skin protection				
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products		
		6/15		

BA0004 NPT LIQUID THICKENER



Version Number 1.2 Revision Date 02/08/2021 Page 7 of 15 Print Date 02/09/2021

	if a risk assessment indicates this is necessary. Considering the
	parameters specified by the glove manufacturer, check during use that
	the gloves are still retaining their protective properties. It should be
	noted that the time to breakthrough for any glove material may be
	different for different glove manufacturers. In the case of mixtures,
	consisting of several substances, the protection time of the gloves
	cannot be accurately estimated.
Body protection :	Personal protective equipment for the body should be selected based
	on the task being performed and the risks involved and should be
	approved by a specialist before handling this product.
Other skin protection :	Appropriate footwear and any additional skin protection measures
	should be selected based on the task being performed and the risks
	involved and should be approved by a specialist before handling this
	product.
Respiratory protection :	Based on the hazard and potential for exposure, select a respirator that
	meets the appropriate standard or certification. Respirators must be
	used according to a respiratory protection program to ensure proper
	fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state Color	iliquid [liquid NOT APPLIC	
Odor	Not available.	
Odor threshold	: Not available.	
pH	Not available.	
Melting point	Not available.	
Boiling point	: Not available.	
Flash point	: Not available.	
Burning time	: Not available.	
Burning rate	: Not available.	
Evaporation rate	: Not available.	
Flammability (solid, gas)	: Not available.	
Lower and upper explosive	: Lower: Not a	vailable.
(flammable) limits	Upper: Not a	available.
Vapor pressure	: Not available.	
Vapor density	: Not available.	
Relative density	: Not available.	
Solubility	: Not available.	
Solubility in water	: Not available.	
Partition coefficient: n-	: Not available.	
octanol/water		
Auto-ignition temperature	: Not available.	
Decomposition temperature	: Not available.	

BA0004 NPT LIQUID THICKENER



Version Number 1.2 Revision Date 02/08/2021 Page 8 of 15 Print Date 02/09/2021

SADT Viscosity	:	Not available. Dynamic: Not available. Kinematic: Not available.
Aerosol product		
Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time equivalent	:	Not available.
Enclosed space ignition -	:	Not available.
Deflagration density		
Flame height	:	Not available.
Flame duration	:	Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity				
Product/ingredient name	Result	Species	Dose	Exposure
Lithium chloride (LiCl)				
	LD50 Oral	Rat	526 mg/kg	-
	LD50 Dermal	Rabbit	1,629 mg/kg	-
	LD50 Dermal	Rat	1,488 mg/kg	-

Conclusion/Summary

: Mixture.Not fully tested.

Irritation/Corrosion

BA0004 NPT LIQUID THICKENER

Version Number 1.2 Revision Date 02/08/2021

Page 9 of 15 Print Date 02/09/2021

Product/ingredient name	Result	Species	Score	Exposure	Observation
4-	Eyes - Mild irritant	Rabbit	-	24 hrs	-
Morpholinecarboxaldehyde					
	Skin - Mild irritant	Rabbit	-	24 hrs	-
Lithium chloride (LiCl)	Eyes - Moderate irritant	Rabbit	-	24 hrs	-
	Skin - Severe irritant	Rabbit	-	24 hrs	-
Conclusion/Summary					
Skin		ot fully tested.			
Eyes		ot fully tested.			
Respiratory	: Mixture.No	ot fully tested.			
Sensitization					
Conclusion/Summary					
Skin	: Mixture.No	ot fully tested.			
Respiratory		ot fully tested.			
<u>Mutagenicity</u>					
Conclusion/Summary	: Mixture.No	ot fully tested.			
Carcinogenicity					
Conclusion/Summary	: Mixture.No	ot fully tested.			
<u>Reproductive toxicity</u>					
Conclusion/Summary	: Mixture.No	ot fully tested.			
Teratogenicity					
Conclusion/Summary	: Mixture.No	ot fully tested.			
Specific target organ toxicity Not available.	(single exposure)				
Specific target organ toxicity Not available.	(repeated exposure)				
Aspiration hazard Not available.					
Information on the likely rou	tes of : Not availab	1.			



BA0004 NPT LIQUID THICKENER



Version Number 1.2 Revision Date 02/08/2021 Page 10 of 15 Print Date 02/09/2021

exposure

Potential acute health effects

Eye contact Inhalation Skin contact Ingestion	::	Causes serious eye irritation. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Symptoms related to the physical, ch	emi	cal and toxicological characteristics
Eye contact	:	Adverse symptoms may include the following: pain or irritation, watering, redness
Inhalation	:	No specific data.
Skin contact	-	No specific data.
Ingestion	:	No specific data.
<u>Delayed and immediate effects and al</u> <u>Short term exposure</u>	<u>lso c</u>	chronic effects from short and long term exposure
Potential immediate effects	:	Not available.
Potential delayed effects		Not available.
<u>Long term exposure</u> Potential immediate effects		Not available.
Potential delayed effects	:	Not available.
Potential chronic health effects	•	
Conclusion/Summary	:	Mixture.Not fully tested.
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

		Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and
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BA0004 NPT LIQUID THICKENER

Version Number 1.2 Revision Date 02/08/2021

Page 11 of 15 Print Date 02/09/2021

					mists)
BA0004 NPT LIQUID THICKENER	17,592 mg/kg	49,765.9 mg/kg	N/A	N/A	N/A
Lithium chloride (LiCl)	526 mg/kg	1,488 mg/kg	N/A	N/A	N/A

Other information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

:

Toxicity

Product/ingredient name	Result	Species	Exposure	
Lithium chloride (LiCl)				
	Acute LC50 17 Mg/l Fresh water	Fish - Ptychocheilus lucius	96 h	
Conclusion/Summary	: Not available.			
Persistence and degradability				
Conclusion/Summary	: Not available.			

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
4-Morpholinecarboxaldehyde	-	1.90	low

Mobility in soil

Soil/water partition coefficient (KOC)	:	Not available.
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

BA0004 NPT LIQUID THICKENER

Version Number 1.2 Revision Date 02/08/2021



Pa	ge	12	of	15
Print Date	02/	/09/	/20	21

Disposal methods

The generation of waste should be avoided or minimized wherever : possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	: Not regulated for transportation.
International Air ICAO/IATA	: Consult mode specific transport rules
International Water IMO/IMDG	: Consult mode specific transport rules

Section 15. Regulatory information

U.S. Federal regulations	 United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed
	12/15

BA0004 NPT LIQUID THICKENER

Version Number 1.2 Revision Date 02/08/2021



Page 13 of 15 Print Date 02/09/2021

		United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Not listed United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Not listed
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor Chemicals)	:	Not listed
DEA List II Chemicals (Essential Chemicals)	:	Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

:

not applicable

SARA 311/312

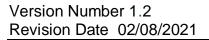
Classification

EYE IRRITATION - Category 2A

Composition/information on ingredients

Name	%	Classification					
4-	>= 50 - <= 75	EYE IRRITATION - Category 2B					
Morpholinecarboxaldehyde							
Lithium chloride (LiCl)	>= 1 - <= 3	ACUTE TOXICITY - oral - Category 4					

BA0004 NPT LIQUID THICKENER



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Page 14 of 15 Print Date 02/09/2021

	ACUTE TOXICITY - dermal - Category 4
	SKIN IRRITATION - Category 2
	EYE IRRITATION - Category 2A
Not applicable.	
State regulations	
Massachusetts	: None of the components are listed.
New York	: None of the components are listed.
New Jersey	: None of the components are listed.
Pennsylvania	: None of the components are listed.
<u>California Prop. 65</u>	
	Safe Harbor warning under California Prop. 65.
United States inventory (TSCA	A 8b) : All components are active or exempted.
Canada inventory	: All components are listed or exempted.
Internetional regulations	
International regulations	
Inventory list	
Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
China	: All components are listed or exempted.
Europe inventory	: All components are listed or exempted.
Japan	: All components are listed or exempted.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Turkey	: Not determined.
United States	: All components are active or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	2
Flammability		0
Physical hazards		0



Version Number 1.2 Revision Date 02/08/2021



Page 15 of 15 Print Date 02/09/2021

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

:	02/09/2021
:	02/08/2021
:	08/03/2020
:	1.2
:	ATE = Acute Toxicity Estimate
	BCF = Bioconcentration Factor
	GHS = Globally Harmonized System of Classification and Labelling of
	Chemicals
	IATA = International Air Transport Association
	IBC = Intermediate Bulk Container
	IMDG = International Maritime Dangerous Goods
	LogPow = logarithm of the octanol/water partition coefficient
	MARPOL = International Convention for the Prevention of Pollution From
	Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
	pollution)
	UN = United Nations
	Not available.
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Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.