### XST-35398-0001A-01-1

Version Number 1.0 Revision Date 08/07/2020 PolyOne.

Page 1 of 17 Print Date 08/08/2020

# SAFETY DATA SHEET

XST-35398-0001A-01-1

Section 1. Identification		
GHS product identifier Chemical name CAS number	:	XST-35398-0001A-01-1 Mixture Mixture
Other means of identification Product type	:	EM10050675 solid
<u>Relevant identified uses of the sub</u> Product use	stance :	or mixture and uses advised against Industrial applications.
Supplier's details	:	POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

# Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word	:	No signal word.
		1/17

# XST-35398-0001A-01-1

Version Number 1.0 Revision Date 08/07/2020 PolyOne

Page 2 of 17 Print Date 08/08/2020

Hazard statements

No known significant effects or critical hazards.

#### **Precautionary statements**

General	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

# Section 3. Composition/information on ingredients

:

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	EM10050675

CAS number/other identifiers

Ingredient name	%	CAS number
Antimony trioxide	5 - 10	1309-64-4
Nickel	3 - 5	7440-02-0

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

:

# Section 4. First aid measures

Description of necessary first aid measures

Eye contact

Immediately flush eyes with plenty of water, occasionally lifting the



# XST-35398-0001A-01-1

Version Number 1.0	Page 3 of 17
Revision Date 08/07/2020	Print Date 08/08/2020

		upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

#### Most important symptoms/effects, acute and delayed

Potential acute health effects			
Eye contact Inhalation Skin contact Ingestion	::	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.	
<b>Over-exposure signs/symptoms</b>			
Eye contact	:	No specific data.	
Inhalation	:	No specific data.	
Skin contact	:	No specific data.	
Ingestion	:	No specific data.	
Indication of immediate medical attention and special treatment needed, if necessary			
Notes to physician	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.	
Specific treatments	:	No specific treatment.	
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.	

See toxicological information (Section 11)

# Section 5. Firefighting measures

#### Extinguishing media

Suitable extinguishing media : In case of fire, use water spray (fog), foam, dry chemical or CO<sub>2</sub>.



# XST-35398-0001A-01-1

Version Number 1.0 Revision Date 08/07/2020 Page 4 of 17 Print Date 08/08/2020

Unsuitable extinguishing media	:	None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

# Section 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	nt ar	nd cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.



# XST-35398-0001A-01-1

Version Number 1.0 Revision Date 08/07/2020

### Page 5 of 17 Print Date 08/08/2020

# Section 7. Handling and storage

#### Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

# Section 8. Exposure controls/personal protection

#### **Control parameters**

#### **Occupational exposure limits**

Ingredient name	Exposure limits
Antimony trioxide	NIOSH REL (1994-06-01) TWA 0.5 mg/m3 OSHA PEL 1989 (1989-03-01) TWA 0.5 mg/m3 (as antimony) OSHA PEL (1993-06-30) TWA 0.5 mg/m3 (as antimony)
Nickel	ACGIH TLV (1998-09-01) TWA 1.5 mg/m3 Form: Inhalable fraction NIOSH REL (2010-09-01) TWA 0.015 mg/m3 (as Ni) OSHA PEL 1989 (1989-03-01) TWA 1 mg/m3 (as Ni) OSHA PEL (1993-06-30) TWA 1 mg/m3 (as Ni)



# XST-35398-0001A-01-1

Version Number 1.0	Page 6 of 17
Revision Date 08/07/2020	Print Date 08/08/2020

Appropriate engineering controls Environmental exposure controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures Eye/face protection	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a
Skin protection		higher degree of protection: safety glasses with side-shields.
		<u> </u>
Hand protection Body protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be
Other skin protection	:	approved by a specialist before handling this product. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this
Respiratory protection	:	product. Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

# Section 9. Physical and chemical properties

**Appearance** 

# XST-35398-0001A-01-1

Version Number 1.0 Revision Date 08/07/2020

# <u>PolyOne</u>

Page 7 of 17 Print Date 08/08/2020

Physical state	:	solid [Pellets.]
Color	-	GREY
Odor		Faint odor.
Odor threshold		Not available.
pH		Not available.
Melting point		Not available.
Boiling point		Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n- octanol/water	:	Not available.
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
		Kinematic: Not available.
Aerosol product		
Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time equivalent	:	Not available.
Enclosed space ignition - Deflagration density	:	Not available.
Flame height	:	Not available.
Flame duration	-	Not available.
	•	

# Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see
		7/17



# XST-35398-0001A-01-1

Version Number 1.0 Revision Date 08/07/2020 Page 8 of 17 Print Date 08/08/2020

:	Section 7). Under normal conditions of storage and use, hazardous reactions will
	not occur.
:	Keep away from extreme heat and oxidizing agents.
:	Keep away from strong acids.
	Oxidizer.
:	Under normal conditions of storage and use, hazardous decomposition
	products should not be produced.
	::

# Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

#### **Information on toxicological effects**

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure	
Antimony trioxide					
•	LD50 Oral	Rat	34,000 mg/kg	-	
<b>Remarks - Inhalation:</b>	No applicable to	oxicity data			
Remarks - Dermal:	No applicable toxicity data				
Nickel		•			
Remarks - Oral:	No applicable to	oxicity data			
<b>Remarks - Inhalation:</b>	No applicable to	oxicity data			
Remarks - Dermal:	No applicable to	oxicity data			
Conclusion/Summary	• Mi	xture Not fully teste	h		

Conclusion/Summary

Mixture.Not fully tested.

#### Irritation/Corrosion

Result	Species	Score	Exposure	Observation
Eyes - Mild	Rabbit			-
irritant				
	•			
: N	lixture.Not fu	ally tested.		
: N	lixture.Not fu	illy tested.		
: Mixture.Not fully tested.				
: N	lixture.Not fu	ally tested.		
	Eyes - Mild irritant : M : M : M	Eyes - Mild irritant : Mixture.Not fu : Mixture.Not fu : Mixture.Not fu : Mixture.Not fu	Eyes - Mild Rabbit   irritant Rabbit   : Mixture.Not fully tested.   : Mixture.Not fully tested.   : Mixture.Not fully tested.   : Mixture.Not fully tested.	Eyes - Mild Rabbit   irritant Image: Mixture.Not fully tested.   : Mixture.Not fully tested.   : Mixture.Not fully tested.   : Mixture.Not fully tested.

8/17



### XST-35398-0001A-01-1

Version Number 1.0 Revision Date 08/07/2020

Page 9 of 17 Print Date 08/08/2020

#### **Mutagenicity**

Conclusion/Summary	:	Mixture.Not fully tested.

#### **Carcinogenicity**

**Conclusion/Summary** : Mixture.Not fully tested.

#### **Classification**

Product/ingredient name	OSHA	IARC	NTP
Antimony trioxide	-	2B	-
Nickel	-	2B	Reasonably anticipated to be a human carcinogen.

#### **Reproductive toxicity**

Conclusion/Summary	:	Mixture.Not fully tested.
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#### **Teratogenicity**

Conclusion/Summary Mixture.Not fully tested. :

#### Specific target organ toxicity (single exposure) Not available.

#### Specific target organ toxicity (repeated exposure)

Not available.

**Aspiration hazard** 

Not available.

#### **Information on likely routes of** : Not available. exposure

#### Potential acute health effects

Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.

#### Symptoms related to the physical, chemical and toxicological characteristics

Eye contact Inhalation	<ul><li>No specific data.</li><li>No specific data.</li></ul>
	0/47

# <u>PolyOne</u>

# XST-35398-0001A-01-1

Version Number 1.0 Revision Date 08/07/2020 Page 10 of 17 Print Date 08/08/2020

Skin contact	:	No specific data
Ingestion	:	No specific data

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.
Numerical measures of toxicity		

#### Acute toxicity estimates

Not available.

# Section 12. Ecological information

#### **Toxicity**

Product/ingredient name	Result	Species	Exposure
Antimony trioxide			
-	Acute LC50 > 530 Mg/l Fresh	Fish - Fish	96 h
	water		
Remarks - Acute - Fish:	Acute		
	Acute EC50 560 Mg/l Fresh water	Aquatic invertebrates.	48 h
	10/17		



# XST-35398-0001A-01-1

Version Number 1.0 Revision Date 08/07/2020 Page 11 of 17 Print Date 08/08/2020

		Crustaceans	
Remarks - Acute - Aquatic	Acute		
invertebrates.:			
	Acute EC50 423.45 Mg/l Fresh	Aquatic invertebrates.	48 h
	water	Daphnia	
Remarks - Acute - Aquatic	Acute	· •	
invertebrates.:			
	Acute EC50 0.73 Mg/l Fresh water	Aquatic plants - Algae	72 h
Remarks - Acute - Aquatic	Acute		1
plants:			
	Acute EC50 0.74 Mg/l Fresh water	Aquatic plants - Algae	96 h
Remarks - Acute - Aquatic	Acute		1
plants:			
· · · · · · · · · · · · · · · · · · ·	Acute NOEC 0.2 Mg/l Fresh water	Aquatic plants - Algae	96 h
Remarks - Acute - Aquatic	Chronic		·
plants:			
Remarks - Chronic - Fish:	No applicable toxicity data		
Remarks - Chronic -	No applicable toxicity data		
Aquatic invertebrates.:			
Nickel			
	Acute LC50 0.000048 Mg/l Fresh	Fish - Fish	96 h
	water		,
Remarks - Acute - Fish:	Acute		1
	Acute EC50 1 Mg/l Marine water	Aquatic invertebrates.	48 h
	C C	Daphnia	
Remarks - Acute - Aquatic	Acute	· •	
invertebrates.:			
	Acute IC50 0.31 Mg/l Marine	Aquatic invertebrates.	48 h
	water	Crustaceans	
Remarks - Acute - Aquatic	Acute		
invertebrates.:			
	Acute EC50 2 Mg/l Marine water	Aquatic plants - Algae	96 h
Remarks - Acute - Aquatic	Acute		
plants:		•	
	Acute EC50 0.45 Mg/l Fresh water	Aquatic plants -	96 h
		Aquatic plants	
Remarks - Acute - Aquatic	Acute		
plants:		1	
	•	Aquatic plants - Algae	72 h
	water		
Remarks - Acute - Aquatic	Chronic		
plants:			
		Fish - Fish	28 d
	water		
plants: Remarks - Acute - Aquatic plants: Remarks - Acute - Aquatic	Acute Acute EC50 0.45 Mg/l Fresh water Acute Acute NOEC 100 Mg/l Marine	Aquatic plants -	96 h



### XST-35398-0001A-01-1

Version Number 1.0 Revision Date 08/07/2020 Page 12 of 17 Print Date 08/08/2020

Remarks - Chronic - Fish:	Chronic
Remarks - Chronic -	No applicable toxicity data
Aquatic invertebrates.:	
XST-35398-0001A-01-1	
Remarks - Acute - Aquatic	Chemicals are not readily available as they are bound within the polymer matrix.
invertebrates.:	
Conclusion/Summary	: Chemicals are not readily available as they are bound within the polymer matrix.
Persistence and degradability	<u>×</u>
Conclusion/Summary	: Chemicals are not readily available as they are bound within the polymer matrix.

#### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
Nickel	-	5,613.00	high

#### Mobility in soil

Soil/water partition coefficient	:	Not available.
(KOC)		
Other adverse effects	:	No known significant effects or critical hazards.

# Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

#### United States - RCRA Acute hazardous waste "P" List: Not listed

12/17



# XST-35398-0001A-01-1

Version Number 1.0 Revision Date 08/07/2020 Page 13 of 17 Print Date 08/08/2020

United States - RCRA Toxic hazardous waste "U" List: Not listed

# Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	:	Not classified as dangerous goods under transport regulations.

# Section 15. Regulatory information

U.S. Federal regulations	: United States - TSCA 12(b) - Chemical export notification: The following components are listed: 1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]
	United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Listed 1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]
	United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Listed 1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]
	United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Listed Lead
	United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed

Version Number 1.0

# SAFETY DATA SHEET

# XST-35398-0001A-01-1

Revision Date 08/07/2020

$P_{O}$	lyOne	a ≧"
	-	

Page 14 of 17

Print Date 08/08/2020

		United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed
		United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Antimony trioxide Nickel Arsenic
		Lead United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Listed United States - EPA Clean air act (CAA) section 112 - Accidental
		release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical:
lean Air Act Section 112(b) azardous Air Pollutants (HAPs)	:	Not listed Listed

Clean Air Act Section 112(b)	:	Listed
Hazardous Air Pollutants (HAPs) Clean Air Act Section 602 Class I	:	Not listed
Substances Clean Air Act Section 602 Class II	:	Not listed
Substances DEA List I Chemicals (Precursor		Not listed
Chemicals)	•	
DEA List II Chemicals (Essential Chemicals)	:	Not listed

	US. EPA	CERCLA	Hazardous	Substances (	(40 CFR 302)
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Chemical Name	CAS-No.	RQ for component
Nickel	7440-02-0	100 lb(s)
		45.4 kg
Arsenic	7440-38-2	1 lb(s)
		0.454 kg

### SARA 311/312

Classification

Not applicable.

:

### **Composition/information on ingredients**



# XST-35398-0001A-01-1

Version Number 1.0 Revision Date 08/07/2020 Page 15 of 17 Print Date 08/08/2020

No products were found.

Name	%	Classification
Antimony trioxide	>= 5 - <= 10	EYE IRRITATION - Category 2B CARCINOGENICITY - Category 2
Nickel	>= 3 - <= 5	CARCINOGENICITY - Category 2

#### SARA 313

#### Form R - Reporting requirements

Product name	CAS number	%
Lead	7439-92-1	> 0 - <= 0.1
Nickel	7440-02-0	>= 3 - <= 5
Antimony trioxide	1309-64-4	>= 5 - <= 10

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations	
Massachusetts	: None of the components are listed.
New York	: The following components are listed: Nickel Antimony trioxide
New Jersey	: The following components are listed: Nickel Antimony trioxide
Pennsylvania	: The following components are listed: Antimony trioxide

#### Nickel

#### California Prop. 65

**WARNING:** This product can expose you to chemicals including Nickel, Antimony trioxide, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Nickel	-	-
AE/47		



### XST-35398-0001A-01-1

Version Number 1.0 Revision Date 08/07/2020 Page 16 of 17 Print Date 08/08/2020

Antimony trioxide		
United States inventory (TSCA 8b)	:	All components are active or exempted.
Canada inventory	:	Not determined.
International regulations		
Inventory list		
Australia	:	Not determined.
Canada	:	Not determined.
China	:	Not determined.
Europe inventory	:	All components are listed or exempted.
Japan	:	Not determined.
New Zealand	:	Not determined.
Philippines	:	Not determined.
Republic of Korea	:	Not determined.
Taiwan	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are active or exempted.

# **Section 16. Other information**

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

Date of printing	:	08/08/2020
Date of issue/Date of revision	:	08/07/2020, 08/07/2020
Date of previous issue	:	00/00/0000



# XST-35398-0001A-01-1

Version Number 1.0	Page 17 of 17
Revision Date 08/07/2020	Print Date 08/08/2020

Version	:	1, 1.0, 0
Key to abbreviations	:	ATE = Acute Toxicity Estimate
		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

#### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.