PP MOD MSI CL1

Version Number 1.0 Revision Date 07/04/2025



Page 1 of 15 Print Date 07/05/2025

SAFETY DATA SHEET

PP MOD MSI CL1

Section 1. Identification	n	
GHS product identifier Chemical name CAS number Other means of identification Product type	: : : : : : : : : : : : : : : : : : : :	PP MOD MSI CL1 Mixture Mixture CC10413693 liquid
<u>Relevant identified uses of the subs</u> Product use	tance :	e or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	AVIENT CORPORATION ColorMatrix Group Inc. 680 North Rocky River Drive, Berea, Ohio, 44017-1628, USA
		+1 216 622 0100
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	:	ACUTE TOXICITY (oral) - Category 4 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1

GHS label elements

PP MOD MSI CL1

Version Number 1.0 Revision Date 07/04/2025

ÀVIENT

Page 2 of 15 Print Date 07/05/2025

Hazard pictograms	:	
Signal word Hazard statements	:	Danger Causes skin irritation. Causes serious eye damage. Harmful if swallowed. May cause an allergic skin reaction.
Precautionary statements		
General	:	
Prevention	:	Wear protective gloves. Wear eye or face protection. Wash thoroughly after handling. Do not eat, drink or smoke when using this product.
Response	:	Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. Get medical attention. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician. IF SWALLOWED: If skin irritation or rash occurs: Rinse mouth.
Storage	:	Not applicable.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known. Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	CC10413693

CAS number/other identifiers

Ingredient name	%	CAS number
Pentaerythritol triacrylate	>= 25 - <= 36	3524-68-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

PP MOD MSI CL1

Version Number 1.0 Revision Date 07/04/2025 Page 3 of 15 Print Date 07/05/2025

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	:	Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effect	<u>8</u>
Eye contact	: Causes serious eye damage.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	Harmful if swallowed.

Over-exposure signs/symptoms



PP MOD MSI CL1

Version Number 1.0 Revision Date 07/04/2025



Page 4 of 15 Print Date 07/05/2025

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
Indication of immediate medica	attention and special treatment needed, if necessary
Notes to physician	: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO ₂ . None known.
Specific hazards arising from the chemical Hazardous thermal decomposition products	:	In a fire or if heated, a pressure increase will occur and the container may burst. Decomposition products may include the following materials: carbon dioxide carbon monoxide
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

PP MOD MSI CL1

Version Number 1.0 Revision Date 07/04/2025

ÀVIENT

Page 5 of 15 Print Date 07/05/2025

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containmer	nt ar	nd cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling Protective measures : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. Advice on general occupational : Eating, drinking and smoking should be prohibited in areas where this

PP MOD MSI CL1

Version Number 1.0 Revision Date 07/04/2025

ÀVIENT

Page 6 of 15	j
Print Date 07/05/2025	j

hygiene		material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits
Pentaerythritol triacrylate		OARS WEEL (1999-01-01) Skin sensitizer TWA 1 mg/m3
Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a
		6/15

PP MOD MSI CL1

Version Number 1.0 Revision Date 07/04/2025

ÀVIENT

Page 7 of 15 Print Date 07/05/2025

	higher degree of protection: chemical splash goggles.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	:	liquid [liquid]
Color	:	NOT APPLICABLE
Odor	:	Faint odor.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.

PP MOD MSI CL1

Version Number 1.0 Revision Date 07/04/2025

ÀVIENT

Page 8 of 15 Print Date 07/05/2025

Solubility Solubility in water	:	Not available. insoluble in water.
Partition coefficient: n- octanol/water	:	Not applicable.
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
-		Kinematic: Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure		
2-Propenoic acid, 1,1'-[2-(hydroxymethyl)-2-[[(1-oxo-2-propen-1-yl)oxy]methyl]-1,3-propanediyl] ester						
	LD50 Oral	Rat	1,830 mg/kg	-		

Conclusion/Summary

: Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2-Propenoic acid, 1,1'-[2- (hydroxymethyl)-2-[[(1-oxo- 2-propen-1-yl)oxy]methyl]- 1,3-propanediyl] ester	Eyes - Severe irritant	Rabbit	-	24 hrs	-
	Skin - Mild irritant	Rabbit	-		-

PP MOD MSI CL1

Version Number 1.0 Revision Date 07/04/2025

Page 9 of 15 Print Date 07/05/2025

	Skin - Moderate irritant	t Rabbit	-		-			
]	Eyes - Severe irritant	Rabbit	-		-			
Conclusion/Summary Skin Eyes Respiratory	: Mixture.N	ot fully tested. ot fully tested. ot fully tested.						
Sensitization								
Conclusion/Summary Skin Respiratory		ot fully tested. ot fully tested.						
Mutagenicity								
Conclusion/Summary	: Mixture.N	ot fully tested.						
Carcinogenicity								
Conclusion/Summary	: Mixture.N	ot fully tested.						
<u>Reproductive toxicity</u>								
Conclusion/Summary	: Mixture.N	ot fully tested.						
Teratogenicity								
Conclusion/Summary	: Mixture.N	ot fully tested.						
Specific target organ toxicity (single exposure) Not available.								
Specific target organ toxicity (Not available.	Specific target organ toxicity (repeated exposure) Not available.							
Aspiration hazard Not available.								
Information on the likely route exposure	e s of : Not availa	ble.						
Potential acute health effects								
Eye contact Inhalation		-	ge. ects or critical	hazards.				
		9/15						

ÄVIENT

PP MOD MSI CL1

Version Number 1.0 Revision Date 07/04/2025

ÀVIENT

Page 10 of 15 Print Date 07/05/2025

Skin contact Ingestion	Causes skin irritation. May cause an allergic skin reaction.Harmful if swallowed.				
Symptoms related to the physical	, chemical and toxicological characteristics				
Eye contact Inhalation	 Adverse symptoms may include the following: pain or irritation, watering, redness No specific data. 				
Skin contact Ingestion	 Adverse symptoms may include the following: irritation, redness No specific data. 				
Delayed and immediate effects ar	nd also chronic effects from short and long term exposure				
Short term exposure					
Potential immediate effects Potential delayed effects	Not available.Not available.				
Long term exposure					
Potential immediate effects Potential delayed effects Potential chronic health effects	Not available.Not available.				
Conclusion/Summary	: Mixture.Not fully tested.				
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects	 Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels. No known significant effects or critical hazards. No known significant effects or critical hazards. Not available. Not available. No known significant effects or critical hazards. 				

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and mists)
PP MOD MSI CL1	6100 mg/kg	N/A	N/A	N/A	N/A
2-Propenoic acid, 1,1'-[2- (hydroxymethyl)-2-[[(1-oxo- 2-propen-1-yl)oxy]methyl]-	1830 mg/kg	N/A	N/A	N/A	N/A

PP MOD MSI CL1

Version Number 1.0 Revision Date 07/04/2025

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Page 11 of 15 Print Date 07/05/2025

1,3-propanediyl] ester	1,3-propanediyl] ester					
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Other information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

:

Toxicity

Product/ingredient name	Result		Species	Exposure			
PP MOD MSI CL1							
Remarks - Acute - Aquatic invertebrates.:	May caus	e long-term adverse effec	ts in the aquatic environ	nent.			
Conclusion/Summary	:	May cause long-term ac	lverse effects in the aqua	tic environment.			
Persistence and degradability							
Conclusion/Summary	:	Not available.					
Conclusion/Summary	:	May cause long-term a	dverse effects in the aqua	tic environment.			
Bioaccumulative potential Not available.							
Mobility in soil							
Soil/water partition coefficien (KOC)	nt :	Not available.					
Other adverse effects	:	No known significant e	ffects or critical hazards.				
Section 13. Disposal considerations							
Disposal methods	:	possible. Disposal of th	e should be avoided or m is product, solutions and ply with the requirement	any by-products			

PP MOD MSI CL1

Version Number 1.0 Revision Date 07/04/2025



Page 12 of 15
Print Date 07/05/2025

protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
ΙΑΤΑ	:	UN3082, Environmentally hazardous substance, liquid, n.o.s., (Pentaerythritol triacrylate, Pentaerythritol tetraacrylate), 9, PGIII Marine Pollutant
IMDG	:	UN3082, Environmentally hazardous substance, liquid, n.o.s., (Pentaerythritol triacrylate, Pentaerythritol tetraacrylate), 9, PGIII Marine Pollutant

Section 15. Regulatory information

U.S. Federal regulations	:	 United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed
		12/15

PP MOD MSI CL1

Version Number 1.0 Revision Date 07/04/2025

ÄVIENT"

Page 13 of 15 Print Date 07/05/2025

		United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(c) - Health and safety studies: Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Not listed United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Not listed
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor Chemicals)	:	Not listed
DEA List II Chemicals (Essential Chemicals)	:	Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

SKIN IRRITATION - Category 2 : EYE IRRITATION - Category 2A

Composition/information on ingredients

Name	%	Classification
2-Propenoic acid, 1,1'-[2- (hydroxymethyl)-2-[[(1- oxo-2-propen-1- yl)oxy]methyl]-1,3- propanediyl] ester	>= 25 - <= 36	ACUTE TOXICITY - oral - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A

PP MOD MSI CL1

Version Number 1.0 Revision Date 07/04/2025

AVIENT

Page 14 of 15 Print Date 07/05/2025

Not applicable.

State regulations		
Massachusetts	:	None of the components are listed.
New York	:	None of the components are listed.
New Jersey	:	None of the components are listed.
Pennsylvania	:	None of the components are listed.
<u>California Prop. 65</u>		
This product does not require a Safe H	arbor	warning under California Prop. 65.
United States inventory (TSCA 8b)	:	All components are active or exempted.
Canada inventory	:	All components are listed or exempted.
International regulations		
<u>Inventory list</u>		
Australia	:	All components are listed or exempted.
Canada	:	All components are listed or exempted.
China	:	All components are listed or exempted.
Eurasian Economic Union	:	Russian Federation inventory: All components are listed or
		exempted.
Japan	:	Japan inventory (CSCL): All components are listed or exempted.
		Japan inventory (ISHL): Not determined.
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted.
Thailand	:	All components are listed or exempted.
Turkey	:	All components are listed or exempted.
United States	:	All components are active or exempted.
Viet Nam	:	All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	2
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them.

PP MOD MSI CL1

Version Number 1.0 Revision Date 07/04/2025



Page 15 of 15 Print Date 07/05/2025

HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

History		
Date of printing	:	07/05/2025
Date of issue/Date of revision	:	07/04/2025
Date of previous issue	:	00/00/0000
Version	:	1.0
Key to abbreviations	:	ATE = Acute Toxicity Estimate
U C		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.