

PRODUCT BULLETIN

LubriOne[™] PKE Formulations

The LubriOne PKE series consists of specialty engineered, internally lubricated polyketone (PK) thermoplastics. These grades combine excellent chemical resistance and dimensional stability with improved wear resistance and low coefficient of friction (COF) properties. These characteristics offer manufacturers a high-performing, cost-effective and more eco-conscious alternative to nylon (PA66 and PA6) and acetal (POM).

Helping to improve sustainability over the endproduct lifecycle, these formulations offer a reduced carbon footprint as a result of the PK base resin. The production of PK emits up to 61 percent less carbon dioxide (CO_2) than nylon and POM. Additionally, the grades are formaldehyde-free, addressing VOC concerns in manufacturing versus POM.

Available in natural and black grades, LubriOne PKE grades can be colored at the press. When processing, these formulations have similar shrink to nylons and POM, set up quickly, and have short cycle times. The formulations can also be customized to meet specific application needs, such as improved UV stability.

1.844.4AVIENT www.avient.com

KEY CHARACTERISTICS

- Inherently low COF
- Excellent wear resistance
- Excellent chemical resistance
- Low moisture uptake
- Excellent dimensional stability
- Cost-effective
- Eco-conscious alternative to PA66, PA6 and POM

MARKETS & APPLICATIONS

These materials are ideal for use in applications requiring lubricated solutions, as the formulations have improved wear, chemical, and hydrolysis resistance over nylons (PA6 or PA66). LubriOne PKE formulations also offer improved chemical resistance and thermal performance, plus reduced flammability, over POM.

- Industrial conveyor belts
- Electronics gears & switches
- Appliance pumps & spigots



Copyright © 2021, Avient Corporation. Avient makes no representations, guarantees, or warranties of any kind with respect to the information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the information. Avient makes no warranties or guarantees respecting suitability of either Avient's products or the information for your process or end-use application. You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the information and/or use or handling of any product. AVIENT MAKES NO WARRANTIES, EXPRESS OR MAPARTIELED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the information or products reflected by the information. This literature shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.